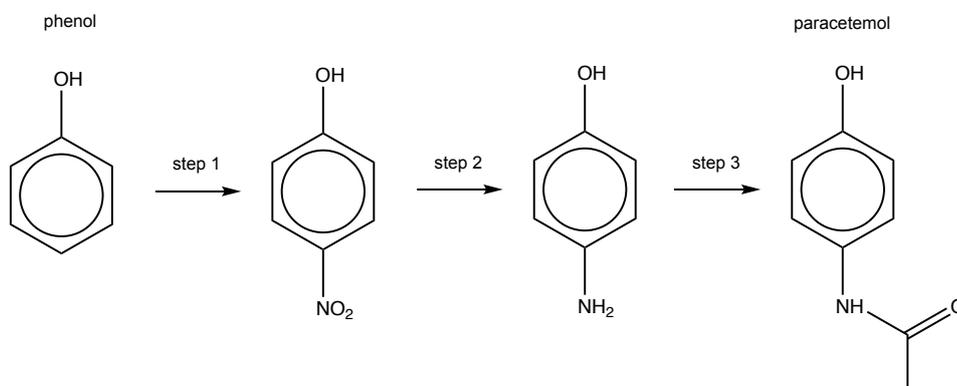




# MORE SYNTHESIS

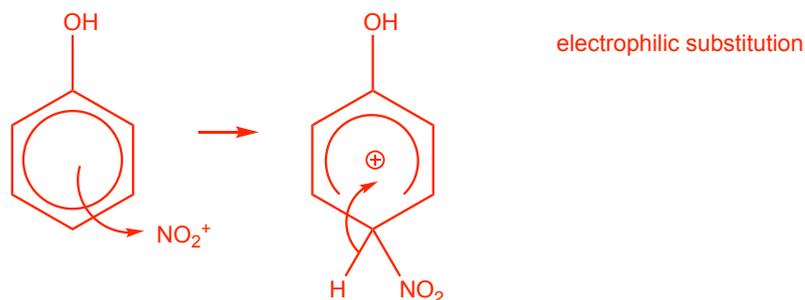
1) Paracetamol can be made in a 3-step synthesis from phenol.



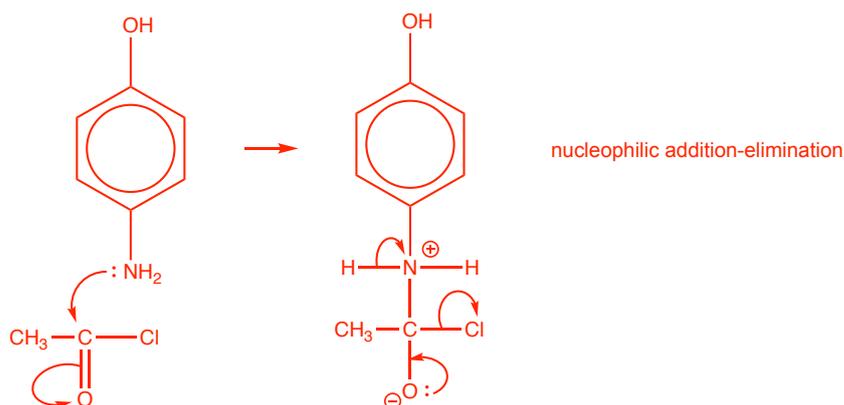
a) Complete the table about the steps shown.

| Step | Reagents & conditions  | Reaction type   |
|------|--|---|
| 1    | <b>conc HNO<sub>3</sub> &amp; conc H<sub>2</sub>SO<sub>4</sub><br/>warm / 50°C</b> | <b>nitration or electrophilic substitution</b>        |
| 2    | <b>Sn &amp; HCl<br/>(followed by NaOH)</b>   | <b>reduction</b>                                      |
| 3    | <b>ethanoyl chloride or ethanoic anhydride</b>                                     | <b>acylation or nucleophilic addition-elimination</b> |

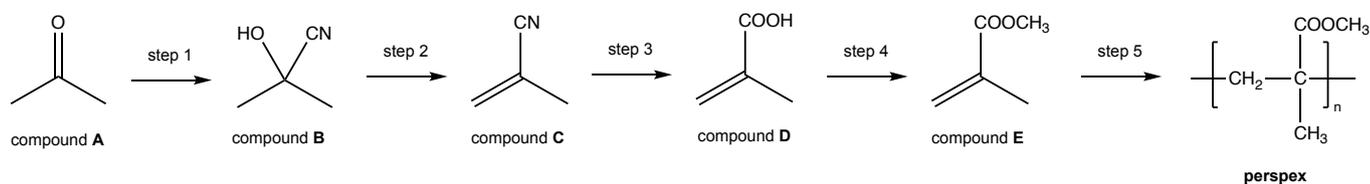
b) Name and outline the mechanism for step 1.



c) Name and outline the mechanism for step 3.



2) Perspex can be made by the following synthetic pathway.



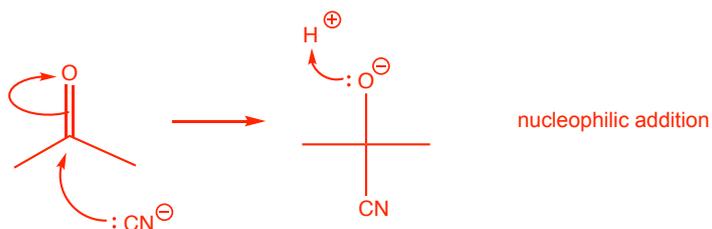
a) Give the IUPAC name of each compound.

| Compound | IUPAC name   |
|----------|--|
| <b>A</b> | <b>propanone</b>   |
| <b>B</b> | <b>2-hydroxy-2-methylpropanenitrile</b>                            |
| <b>C</b> | <b>2-methylprop-2-enitrile (or methylpropenenitrile)</b>           |
| <b>D</b> | <b>2-methylprop-2-enoic acid (or methylpropenoic acid)</b>         |
| <b>E</b> | <b>methyl 2-methylprop-2-enoate (or methyl 2-methylpropenoate)</b> |

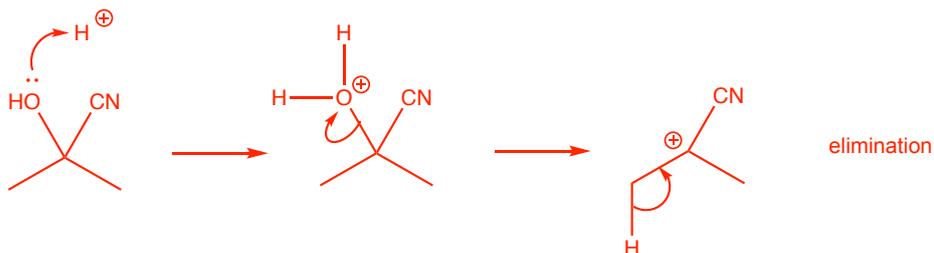
b) Complete the table about the steps shown.

| Step     | Reagents & conditions                                 | Reaction type                    |
|----------|---|----------------------------------|
| <b>1</b> | <b>HCN (or KCN then acid)</b>                         | <b>nucleophilic addition</b>     |
| <b>2</b> | <b>conc H<sub>2</sub>SO<sub>4</sub> at 180°C</b>      | <b>elimination / dehydration</b> |
| <b>4</b> | <b>ethanol &amp; conc H<sub>2</sub>SO<sub>4</sub></b> | <b>esterification</b>            |

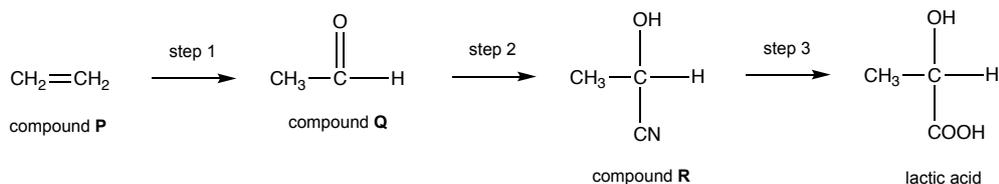
c) Name and outline the mechanism for step 1.



d) Name and outline the mechanism for step 2.



3) Lactic acid can be made by the following synthetic pathway.



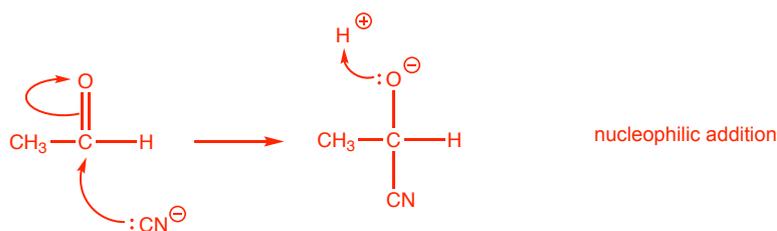
a) Give the IUPAC name of each compound.

| Compound | IUPAC name              |
|----------|-------------------------|
| P        | ethene                  |
| Q        | ethanal                 |
| R        | 2-hydroxypropanenitrile |

b) Complete the table about step 2.

| Step | Reagents & conditions  | Reaction type         |
|------|------------------------|-----------------------|
| 2    | HCN (or KCN then acid) | nucleophilic addition |

c) Name and outline the mechanism for step 2.



d) Explain why the lactic acid is formed as a racemic mixture.

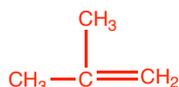
**C=O is planar**  
**so equal chance of attack by CN<sup>-</sup> from above or below**  
**produces a 50/50 mixture of the two enantiomers**

4) The conversion of 1-bromo-2-methylpropane into 2-bromo-2-methylpropane via compound **X** can be achieved as shown.



The infrared spectrum of compound **X** has a signal at 1650 cm<sup>-1</sup>

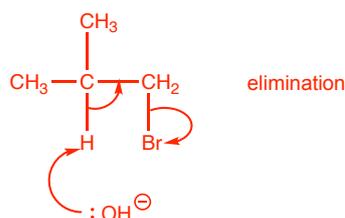
a) Give the structure of compound **X**.



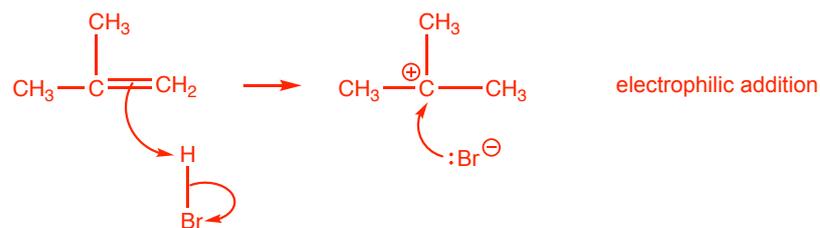
b) Complete the table about the synthesis.

| Step | Reagents & conditions      | Reaction type                 |
|------|----------------------------|-------------------------------|
| 1    | <b>KOH in ethanol, hot</b> | <b>elimination</b>            |
| 2    | <b>HBr</b>                 | <b>electrophilic addition</b> |

c) Name and outline the mechanism for step 1.



d) Name and outline the mechanism for step 2.



e) Explain why 2-bromo-2-methylpropane is formed predominantly rather than 1-bromo-2-methylpropane in step 2.

**it is formed from a 3<sup>y</sup> carbocation  
that is more stable than the alternative 1<sup>y</sup> carbocation  
due to greater inductive effect of 3 alkyl groups rather than 1 alkyl group**